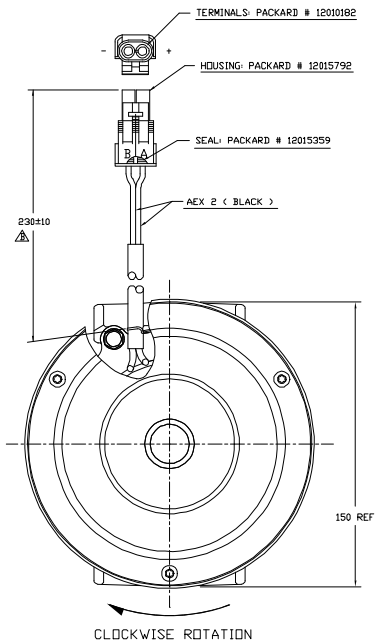
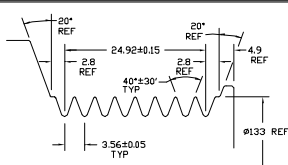


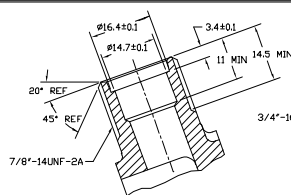


COMPRESSOR SPECIFICATIONS

DISPLACEMENT PER REVOLUTION	1549 cc / rev. (95cuin. / rev.)
MAXIMUM ALLOWABLE R.P.M.	4000 R.P.M.
MAXIMUM ALLOWABLE CONTINUOUS R.P.M.	4000 R.P.M.
REFRIGERANT	R134a
OIL (5P-20)	300 cc (10.1 fl.oz.)
WEIGHT	7.4 kg (16.4 lb.)

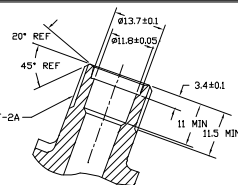


DETAIL C
SCALE: 3/4



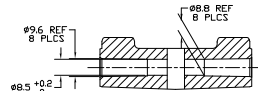
SECTION E-E

SCALE: 2/1
(SECTION SHOWN WITH SEAL CAP REMOVED)

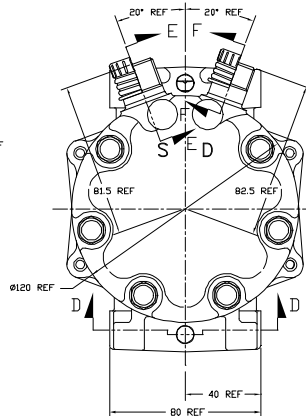
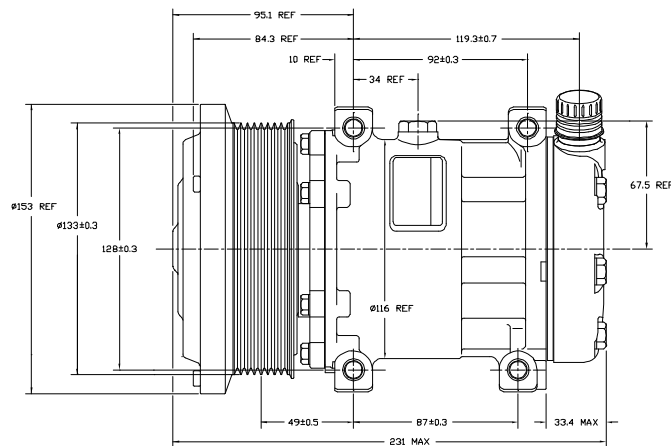


SECTION F-F

SCALE: 2/1
(SECTION SHOWN WITH SEAL CAP REMOVED)



SECTION D-D



CLUTCH SPECIFICATIONS

RATED VOLTAGE	DC 12V
BREAKAWAY TORQUE	35 kgf·m min. @ 12V
MINIMUM ENGAGEMENT VOLTAGE	7.5V @ AIR GAP 0.6mm REF
POWER CONSUMPTION	43 watts max.
BELT TYPE	P.V.B TYPE
MAXIMUM ALLOWABLE BELT TENSION	120 kgf
PULLEY DIAMETER	Ø133 mm (5.2 in.)
CLUTCH TYPE	SEALED HEAVY DUTY

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REVISIONS <table border="1"> <tr> <th>REV</th> <th>DATE</th> <th>ISSUED</th> <th>BY</th> <th>CHK</th> <th>APPV</th> </tr> <tr> <td>95521</td> <td>11/2/95</td> <td>CHG: MAX ALLOWABLE R.P.M. WAS 6000 R.P.M. MAX ALLOWABLE CONT. R.P.M. WAS 6000 R.P.M. CHANGED FROM AKR2-6000 TO HARD NUMBER.</td> <td>38</td> <td>38</td> <td>38</td> </tr> <tr> <td>96223</td> <td>4/29/96</td> <td>CHANGED 230101 TO 230110</td> <td>38</td> <td>38</td> <td>38</td> </tr> </table>		REV	DATE	ISSUED	BY	CHK	APPV	95521	11/2/95	CHG: MAX ALLOWABLE R.P.M. WAS 6000 R.P.M. MAX ALLOWABLE CONT. R.P.M. WAS 6000 R.P.M. CHANGED FROM AKR2-6000 TO HARD NUMBER.	38	38	38	96223	4/29/96	CHANGED 230101 TO 230110	38	38	38
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SANDEN POWER TRANSMISSIONS, U.S.A., INC.																			
DO NOT SCALE! METRIC																			
MODEL: SD7H15JD4698																			
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REV: D																			